

ABSTRACT OF THE DISCLOSURE

A method of manufacturing a pump impeller and a pump impeller which is constructed primarily in a single molding operation. The pump impeller has a shroud which includes an inlet opening located on one side of a series of vanes. On the opposite side of the series of vanes is a hub and from the hub extends a shaft sleeve. The axis of rotation of the shaft sleeve aligns with the longitudinal center axis of the inlet opening.

100-1365-01502